#850 SLAT PORCH SWING INSTRUCTIONS



Thank you for purchasing a quality porch swing from Hinkle Chair Company. The product you have purchased requires some assembly. This item has been carefully inspected before packing to ensure it's adherence to our strict Quality Control Standards. Proper assembly will ensure not only your safety, but many years of enjoyable use of this quality product. We STRONGLY suggest that you familiarize yourself with these instructions prior to assembling this product. It's up to you to follow carefully EACH STEP of the assembly process. For your safety, DO NOT SKIP any step indicated in these instructions. Use all the hardware provided as indicated. Be sure to tighten all fasteners securely after assembly is complete. The manufacturer will not be responsible for any damage or injury that results from improper assembly of the swing. If you have any questions regarding the assembly of this swing, feel free to contact us using the Hinkle Chair Company Helpline (800) 251-3025. All reference to left and right is facing the swing, not sitting in it.

Attention/Stop



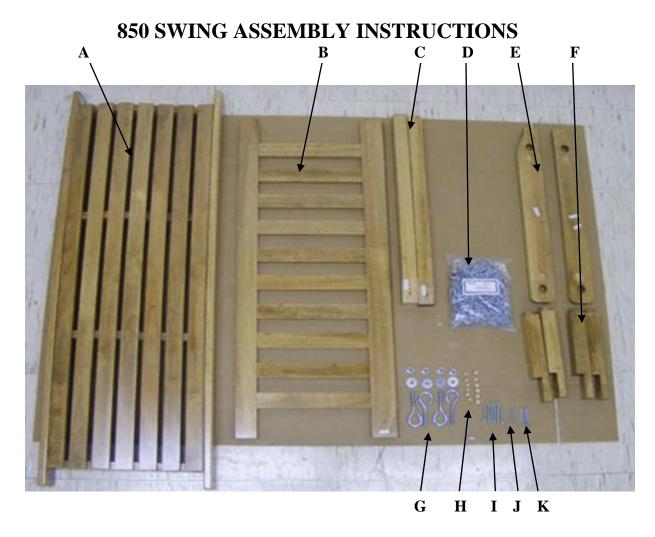
Please read before assembling this product!

Hinkle Chair Company has made every effort to provide you with a ready-to-assemble product that has the same quality as our fully assembled rocking chairs. In the unlikely event that there are incorrect or missing parts or that parts become damaged during shipping, following the instructions below will protect you (The Customer) from accepting responsibility for a product that is damaged or incomplete.

- 1st) Inspect all parts for any imperfection that might have occurred during shipping.
- 2nd) In the case of damaged parts, individual parts will be sent as replacements.
- 3rd) When you have determined that all parts are available and undamaged, proceed with steps 1 through 4.

This product is intended for a covered porch or indoors. This product should be cleaned weekly as you would with any other wooden furniture product.

If at any time during these steps, assistance is needed, please contact The Hinkle Chair Company Customer Service (800) 251-3025



Parts Included:

- 1 Swing Seat (A) *marked front and back
- 1 Swing Back (B) *marked front and back
- 2 Swing Back Post (C) *marked left and right
- 1 Chain Assembly (D)
- 2 Swing Arms (E) *marked left and right
- 4 Swing Posts (F)
- 4 Eye Bolts, Washers, and Nuts (G)
- 6 Small Buttons / 6 Large Buttons (H)
- 6 Arm/Back Bolts (I) w/wrench
- 2 Back Screws 1-1/2" (J)
- 4 Arm Screws 2" (K)

Tools Required For Assembly (not included) Small Hammer. Screwdriver, and Crescent Wrench or 1/2" Wrench

STEP 1:

Lay Swing on the shipping box during assembly to protect it from scratching. Place Arm (E) with pre-drilled hole facing up. Insert Arm Post (F) tenon into pre-drilled hole. Make sure the cut away portion at the bottom of the post faces forward as depicted in Fig. 1



Fig. 1
Lay Swing Arm (E) on its side exposing the pre-drilled hole near the front.
Place Arm Screw (K) into pre-drilled hole and begin threading in. Continue until tight. Fig. 2



Fig. 2

STEP 1:

Repeat the same process for the rear Arm Post (F). Again, ensure that the cutout portion on the lower part of the Arm Post faces to the rear. Fig 3 Repeat this entire process for the other Arm.

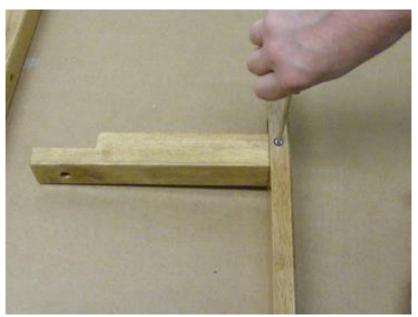


Fig. 3 **STEP 2:**

Attach assembled swing arm to Swing Seat (A) paying attention to Front and Back Marked on Seat and placement of the arm as depicted in Fig. 4.



Fig. 4
Front Back

Place Eye Bolt with washer(G) in the pre-drilled hole in the Swing Seat (A). Push all the way through to expose threads on the other side of the Swing Arm (F). Place all 4 Eye Bolts in on both sides. Fig. 5



Fig. 5

Thread the provided nut onto the threads leaving the Eye Bolt Loose. This is important as the chain will be impossible to install if the nut is fully tightened. Complete for all four. Fig. 6



Fig. 6

STEP 3:

Place Swing Back (B) on the box with the back facing down. Place left and right Back Posts (C) with the bevel at the bottom facing upward. This is critical for the swing to assemble correctly. Fig. 7



Fig. 7

Place Back Bolt (I) into predrilled hole and thread in to threaded insert in Swing Back (B). Tighten until snug but not fully tightened. Fig. 8



Fig. 7

STEP 3:

Repeat the above step for the lower pre-drilled hole on the Back Post (C). Fig. 8.



Fig. 8

Repeat the entire previous step on the other side. Fig. 9



Fig. 9

STEP 4:

Set the swing back between the two arms that protrude the back of the swing. Notice the beveled bottom of the back post faces the back of the swing seat. Place an Arm Bolt (I) into the pre-drilled hole at the rear of the Arm and aligning with the threaded insert in the back post. Tighten until snug but not fully tightened. Repeat for other side. Fig. 10



Fig. 10

Place Back Screw (J) into the pre-drilled hole in the Back Post (C) and thread into the pre-drilled hole in the back of the Swing Seat (A). Fully tighten these screws. Repeat for other side. Fig. 11



Fig. 11

STEP 5:

Place Small Button (H) into the pre-drilled hole on the inside of the arm. Tap in gently with a hammer until flush with surface. Repeat for the rear pre-drilled hole on the inside of the arm. Repeat for the other arm. Fig. 12



Fig. 12

Place Small Button (H) into the pre-drilled hole in the Back Post (C). Tap in with a hammer until flush. Repeat for the other side. Fig. 13



Fig. 13

STEP 6:

Place Large Button (H) into the pre-drilled hole in the side Back Post (C). Tap in with a hammer until flush. Repeat for all three on each side. Fig. 14

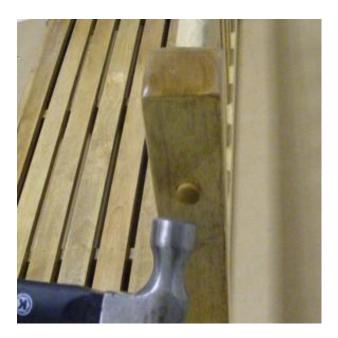


Fig. 14

STEP 7:

Open the Swing Chain (D) and separate the two sides of chain. Identify the two shorter legs. Thread the shorter leg through the hole in the arm and connect the chain to the Eye Bolt (G). Ensure that the opening in the eye bolt faces downward. Fig. 15



Fig. 15

STEP 7:

Hold swing chain tight so eye bolt is vertical and tighten eye bolt completely. Ensure eye bolt is completely tightened as this supports all of the weight in the swing. Repeat for all four eye bolts. Fig. 16



Fig. 16

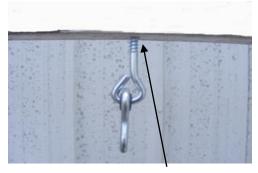
Go back through all steps and ensure all fasteners are completely tightened. You are now ready to hang your swing. Fig. 17



Fig. 17

When installing the provided ceiling hooks it is very important that the pilot hole drilled for the ceiling bolts is no larger than 5/32". Also, the wood must be solid and sturdy enough to handle the load being placed on it.

CAUTION: Not screwing the ceiling bolt all the way into the material can cause hardware failure and possible injury. Fig. 18 Ensure the ceiling hook is correctly threaded all the way in the material. Fig. 19



WRONG EXPOSED THREADS



CORRECT NO EXPOSED THREADS

FIG.18

FIG.19

CARE TIPS LISTED BELOW ARE SOME TIPS TO HELP KEEP YOUR FURNITURE LOOKING NEW.

To preserve the finish on stained or painted furniture it is highly recommended that they either be placed indoors or in a protected environment such as a covered porch. In any case the finish will last longer and look better if kept out of direct sunlight and blowing rain. The finish on this furniture will last for a lifetime if used indoors. This furniture is not intended to be used in an unprotected environment. The sun and rain will weather the varnish finish if left out in the elements over time (6 months to one year depending on the climate). Our furniture products need the same attention as any other solid wood furniture and monthly cleaning with any quality household furniture polish will keep your furniture looking new for many years to come. If your climate has high humidity, even if you follow the recommended cleaning intervals above, you may have problems with mold or mildew. To remove the mold and mildew dilute one ounce of bleach into sixteen ounces of water and apply with a soft cloth. More than one application may be necessary. Allow to dry and apply furniture polish to protect the finish.